

TECHNICAL MANUAL
DIRECT SUPPORT AND GENERAL SUPPORT
MAINTENANCE MANUAL
FOR
MILITARY PYROTECHNICS

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HEADQUARTERS, DEPARTMENT OF THE ARMY

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Technical Manual)
)
No. 9-1370-203-34)

HEADQUARTERS
DEPARTMENT OF THE ARMY
Washington, DC, 5 March 1996

**MAINTENANCE MANUAL
for
MILITARY PYROTECHNICS**

REPORTING ERRORS AND RECOMMENDING IMPROVEMENTS
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CHAPTER 1 INTRODUCTION

SECTION I. GENERAL

1.1 SCOPE.

1.1.1 This is one of a series of technical manuals on maintenance of pyrotechnic materials. Information in this manual is limited to the responsibilities of Direct and General Support maintenance personnel.

1.1.2 Operator and Organizational level maintenance instructions are covered in:

1.1.2.1 TM 9-1370-203-20 for Pyrotechnics.

1.1.2.2 TM 9-1370-201-12 for MK 45 MOD O Aircraft Parachute Flare.

1.1.2.3 TM 9-1095-206-13&P for M206 Aircraft Countermeasure Flare.

NOTE

These publications also contain the pertinent Maintenance Allocation Chart (MAC). Authorized procedures for each level of maintenance including Direct and General Support are specified in the MAC.

1.1.3 Operating instructions are contained in:

1.1.3.1 TM 9-1370-206-10, Pyrotechnic Signals.

1.1.3.2 TM 9-1370-207-10, Pyrotechnic Simulators

1.1.3.3 TM 9-1370-208-10, Photoflash Cartridges, Surface Flares and Miscellaneous Pyrotechnics.

1.2 FORMS, RECORDS, AND REPORTS.

1.2.1 Forms generally applicable to units maintaining this material are listed in appendix A. A current listing of all forms is maintained in DA Pam 25-30. DA PAM 738-750 contains instructions on applicability and completion of forms.

1.2.2 A record should be kept of each inspection job undertaken on Depot Surveillance Record (DSR, DA Form 3022-R) in accordance with instructions in SB 742-1. Unsatisfactory or unusual inspection results will be reported on an Ammunition Condition Report (ACR, DA Form 2415) in accordance with instructions in DA PAM 738-750.

1.3 DESTRUCTION OF MILITARY PYROTECHNICS TO PREVENT ENEMY USE.

Destruction of military Pyrotechnics, when subject to capture or abandonment, will be undertaken by the user only when in the judgment of the unit commander concerned such action is necessary in accordance with orders or policy established by the Army Commander.

SECTION II. DESCRIPTION AND DATA

1.4 GENERAL.

For a detailed description and data of military pyrotechnic items, refer to Army Ammunition Data sheets for Military Pyrotechnics, TM 43-0001-37.

SECTION III. SAFETY, CARE, AND HANDLING.

1.5 GENERAL.

Requirements for safety, care, and handling of pyrotechnic items and accessories are included in TM 9-1300-206, AR 385-64, and the pertinent operator, and operator and organizational publications.

CHAPTER 2 TOOLS AND EQUIPMENT

2.1 GENERAL

Tools, equipment, and packing materials, in addition to those available to the using organization, are supplied to Direct and General Support maintenance units for maintaining military pyrotechnics.

2.2 TOOLS AND EQUIPMENT.

2.2.1 Tools, and accessories having general application to this materiel are authorized for issue by Packing Materials, Accessories, and Tools List (app B).

2.2.2 Except when otherwise indicated, local fabrication of tools and equipment is not authorized.

2.2.3 Special tools, required to accomplish the maintenance indicated in chapter 4, are listed in SC 494095-CL-A11 for Direct Support and SC 4935-95-CL-A03 for General Support.

2.3 EXPENDABLE AND DURABLE ITEMS LIST.

Appendix C lists expendable and durable items which are required by Direct Support and General Support maintenance personnel.

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CHAPTER 3 INSPECTION REQUIREMENTS

SECTION I. GENERAL

3.1 PURPOSE OF INSPECTION.

A complete plan of all maintenance work including inspections is required. Prepare Standing Operating Procedures (SOP) that contain detailed production techniques, standards, and controls necessary to produce a quality product. See the applicable sections of TM 9-1300-250 for planning procedures and SOP preparation and approval.

3.2 AMMUNITION SURVEILLANCE.

Surveillance includes those actions necessary to evaluate the current degree of serviceability of pyrotechnics. See AR 702-6, AR 740-1, AR 702-12, and SB 742-1 for policy, responsibilities and procedures applicable to the Ammunition Surveillance and Quality Evaluation Program.

3.3 INSPECTIONS.

3.3.1 Serviceability.

3.3.1.1 Pyrotechnic items will be inspected by a Quality Assurance Specialist (ammunition), or MOS 55X40 personnel under the guidance of a Quality Assurance Specialist (ammunition), to determine serviceability or unserviceability according to SB 742-1 and other pertinent SB's of the SB 742-1370 series (appendix A-4d).

3.3.1.2 Required maintenance for unserviceable materiel will be indicated on the inspection report (para 1-2b). Direct Support and General Support units are limited to maintenance on packaging materials for pyrotechnic items. Because of their uniqueness, work on the pyrotechnic items themselves is strictly a Depot level operation.

3.3.2 Pre-Maintenance. At the unpack operation prior to start of work, pyrotechnic external packaging materials will be screened one hundred percent. Direct Support and/or General Support will perform pre-maintenance screening which will include the following:

3.3.2.1 All packaging material items with defects, as listed in table 3-1, will be repaired or replaced during maintenance, if possible. Where the critical defect of conflicting or confusing markings cannot be positively resolved, and the packaging remarked to correct the problem, small quantities of the items may be disposed of locally. Where large quantities are involved, disposition instructions contained in para 3-8b will be followed.

3.3.2.2 Other evidence of poor workmanship or defects that could cause accelerated deterioration or adversely affect the protection of the items will be corrected.

3.3.3 In-Process.

3.3.3.1 In-process inspections are an integral part of the maintenance procedures to assure that previous

work is adequate and acceptable prior to proceeding with further operations.

3.3.3.2 Since these inspections are part of the maintenance procedures contained in chapter 4, they will not be specifically covered in this chapter.

3.3.4 Final Acceptance.

3.3.4.1 Packaged pyrotechnic items will be inspected after maintenance has been completed. The final acceptance inspection will determine whether or not maintenance accomplished has returned unserviceable packaging to an acceptable condition.

3.3.4.2 Quality Assurance Specialist (Ammunition), or MOS 55X40 personnel under the guidance of a Quality Assurance Specialist, will perform and certify this inspection prior to returning materiel to its storage area.

3.4 INSPECTION METHODS.

3.4.1 Visual Inspection. Careful observation of item, noting listed defects and any other abnormalities.

3.4.2 Manual Inspection. Movement by hand of specified area of item to determine if listed defect(s) exists (e.g., incorrect loose part).

3.4.3 Gage Inspection. Checking an item with a measuring instrument or a standard mating piece to determine if its size is acceptable in certain critical areas. Defects are derived from either predetermined standards or on a "go" "no go" basis (e.g., a ring gage).

3.5 EXENT OF INSPECT.

3.5.1 Sealed Packages. During maintenance inspections and operations on pyrotechnic items, those packed in barrier bags or sealed cans should not be opened. Therefore, sealed packages will usually be subjected only to visual inspection. A sample item may be opened (and disposed of) to determine proper marking for the packaging, if necessary.

3.5.2 Processed Item's. All processed items will be subjected to in-process inspections and a final acceptance inspection.

SECTION II. CLASSIFICATION OF MATERIAL DEFECTS

3.6 GENERAL.

Pyrotechnics packaging defects, listed in table 3-1, provide the required method of inspection during maintenance for categories of defects. Categories of defects listed in the table are defined in SB 742-1. An Acceptable Quality Level (AQL) established for each defect is provided in table 3-1 for evaluation during final acceptance inspection. Details on the use of AQL's in the SB's and table 3-1 will not be covered in this manual since AQL's are to be used only by personnel already completely familiar with them.

3.7 IN-PROCESS AND FINAL INSPECTION.

All pyrotechnic packing materials processed will be subject to in-process and final inspection to assure acceptability. In-process and final inspections will be included as an integral part of all maintenance standing operating procedures.

3.8 DISPOSITION OF LOTS AFTER MAINTENANCE.

3.8.1 Each lot that meets the AQL in table 3-1 is acceptable for issue and use. Where the critical defect of conflicting or confusing markings cannot be positively resolved and the packaging remarked to correct the problem, small quantities of the items may be disposed of locally. Where large quantities are involved, disposition instructions contained in b below will be followed.

3.8.2. Lots found with any critical or major defects, or a rejectable number of minor defects, will be inspected 100 percent and reworked within the capability of the unit as specified in the Maintenance Allocation Chart (MAC). If the required maintenance is beyond the capability of the unit and its supporting elements, request disposition instructions through command channels from the Director, US Army Armament and Chemical Acquisition and Logistics Activity, ATTN: AMSTA-AC-MAS, Rock Island, Illinois 61299-7630, in accordance with DA PAM 738-750.

3.8.3 Any maintenance operation which results in a change to the information on the Lot Ammunition Data Card requires the addition of an alphabetic suffix to the lot number. Suffixes will be obtained through command channels from the US Army Industrial Operations Command, ATTN: AMSIO-SMI, Rock Island, Illinois 61299-6000.

Table 3-1. Classification of Packing Defects

Component	Category	Defect	Method of inspection	Reference	AQL
POLYSTYRENE CONTAINERS (Incl MK 45 Mod 0 and PA 142 Containers)					
Container	Minor	Cracks, dents, pieces missing in top and bottom halves.	Visual	TM 9-1370-201-12	0.65
Markings	Major	Markings incorrect, incomplete or illegible	Visual	para 4-7	0.40
Tape	Major	Tape pieces missing, loose, or torn	Visual/ Manual	TM 9-1370-201-12	0.40
Preformed Packing	Minor	Damaged, split not properly seated pinched	Visual	TM 9-1370-201-20 &P (PA 142)	0.65
PALLETS, WOODEN BOXES, AND CRATES					
Hardware	Minor	Inoperative or loose Nails, screws, and fasteners which can be replaced or properly sealed.	Visual/ Manual	para 4-8	0.65
	Minor		Visual	para 4-8	0.65
Ends	Major	Damage which requires disassembly of	Visual	para 4-8	0.40

Table 3-1. Classification of Packing Defects (Continued)

Component	Category	Defect	Method of inspection	Reference	AQL
Ends	Major	Damage which requires disassembly of box.	Visual	para 4-8	0.40
	Minor	Broken or missing cleats and handles.	Visual	para 4-8	0.65
PALLETS, WOODEN BOXES, AND CRATES (Continued)					
Wood	Major	Splits closer than 1 inch to edge of board or adjoining split or over 1/8-inch wide, or board broken or missing	Visual/ Manual	para 4-8	0.40
	Major	Warping which prevents insertion or removal of rounds and/or sealing of the box.	Visual Manual Visual	para 4-8 para 4-8	0.40 0.40
	Major	Excessive mildew and mold which cannot be removed and which render the markings illegible.			
	Major	Holes or loose knots which exceed 1-1/2 inches in largest diameter or 1/3 width of board.	Visual	para 4-8	0.40
	Major	Knots greater than 1/4 the width of the skid.	Visual	para 4-8	0.40
	Minor	Splits over 3 inches but no closer than 1 inch to edge of board or adjoining split; or 1/8-inch wide, which can be repaired by use of corrugated fasteners.	Visual	para 4-8	0.65
	Minor	Loose skids.	Visual	para 4-8	0.65
Strapping	Major	Missing, rusted, distorted, broken, or loose.	Visual	TM 9-1370-203-20	0.40
Wires	Major	Broken, rusted through, missing, or loose.	Visual	TM 9-1370-203-20	0.40
Marking	Critical	Conflicting or confusing marking so that positive identification of the item is in doubt. Applicable only to signals.	Visual	SB 742-1	Correct or demil
	Major	Incorrect, illegible or incomplete.	Visual	para 4-7	0.40
FIBER CONTAINERS					
Metal ends	Major	Perforations, excessive rust, or ends which are crushed or not securely crimped to body.	Visual	TM 9-1370-203-20	Demil

Table 3-1. Classification of Packing Defects (Continued)

Component	Category	Defect	Method of inspection	Reference	AQL
Body and cap	Major	Cuts, tears, or gouges more than 1/2 square inch in area, or through all impregnated layers.	Visual	TM 9-1370-203-20	Demil
	Major	Molded, mildewed; or rotted.	Visual	para 4-4	0.40
	Major	Wrinkled or peeling.	Visual	TM 9-1370-203-20	0.40
FIBER CONTAINERS (Continued)					
	Major	Blisters with combined area of more than 1/2 square inch.	Visual	TM 9-1370-203-20	0.40
	Major	Wet or soft containers	Visual/ Manual	TM 9-1370-203-20	0.40
	Minor	Cuts, tears, or gouges less than 112 square inch in area, but not through all impregnated layers.	Visual	TM 9-1370-203-20	0.65
Marking	Critical	Conflicting or confusing marking so that positive identification of the item is in doubt. Applicable only to signals.	Visual	SB 742-1	Correct or demil
	Major	Incorrect, illegible, or incomplete.	Visual	para 4-7	0.40
METAL CONTAINERS (Including steel drum M142 Atomic Explosion Simulator)					
Body	Major	Dents which impair the structural integrity of the material.	Visual	TM 9-1370-203-20	0.40
	Major	Loose or leaking seams.	Visual	TM 9-1370-203-20	Demil
	Major	Rust which has caused excessive pitting.	Visual	TM 9-1370-203-20	Demil
	Major	Perforated.	Visual	TM 9-1370-203-20	Demil
	Minor	Minor rust which can be removed.	Visual	Para 4-4a	0.65
Caps and covers	Major	Rust which has caused excessive pitting.	Visual	TM 9-1370-203-20	Demil
	Major	Perforated.	Visual	TM 9-1370-203-20	Demil
	Major	Head of drum cocked or otherwise inadequately fastened.	Visual/ Manual	TM 9-1370-203-20	0.40
	Minor	Minor rust which can be removed.	Visual	para 4-4a	0.65

Table 3-1. Classification of Packing Defects (Continued)

Component	Category	Defect	Method of inspection	Reference	AQL
Body and cap	Minor	Protective coating with a bare spot in excess of 1/4 square inch or an aggregate of bare spots whose total area exceeds 1/4 square inch.	Visual	TM 9-1370-203-20	0.65
Marking	Critical	Conflicting or confusing marking so that positive identification of the item is in doubt. Applicable only to signals.	Visual	SB 742-1	Correct or demil
	Major	Incorrect, illegible, or incomplete.	Visual	para 4-7	0.40
BARRIER BAGS					
Barrier material	Major	Tears, cuts, perforations, sealing open.	Visual	TM 9-1370-203-20	Demil
Marking	Critical	Conflicting or confusing marking so that positive identification of the item is in doubt. Applicable only to signals.	Visual	SB 742-1	Correct or demil
	Major	Incorrect and/or illegible	Visual	para 4-7	0.40

CHAPTER 4 MAINTENANCE PROCEDURES

SECTION I. INTRODUCTION

4.1 GENERAL.

4.1.1 Direct Support (DS) and General Support (GS) maintenance operations are restricted to the procedures in this manual and the procedures specified in the (MAC) charts of the publications referenced in paragraph I.b. On pyrotechnic materials Direct Support and General Support units are limited to maintenance on packaging materials.

4.1.2 Repair parts, packing materials, and expendable supplies (appendixes B and C) required by Direct Support and General Support units will be locally stocked. Direct Support and General Support units are also responsible for receiving and storing packaging materials salvaged from expended ammunition and for providing technical assistance to Operator and Organizational units.

4.1.3 Before beginning maintenance operations, a line layout and Standing Operating Procedures (SOP) are required. Guidelines for organizing the line and writing the SOP are contained in TM 9-1300-250.

4.1.4 In general, maintenance operations include but are not limited to the following:

4.1.4.1 Cleaning and preservation of packaging materials.

4.1.4.2 Removal of light rust and corrosion from metal packaging.

4.1.4.3 Repair and replacement of packaging materials.

4.1.4.4 Painting and markings.

4.1.5 Expendable supplies are listed in appendix C.

4.2 DIRECT SUPPORT MAINTENANCE.

4.2.1 Direct Support maintenance is performed under the following conditions.

4.2.1.1 Upon receipt of unserviceable ammunition.

4.2.1.2 When maintenance is authorized to correct deficiencies in suspended ammunition lots.

4.2.1.3 When Operator and/or Organizational units request on-site assistance.

4.2.1.4 When inspection of on-hand stocks reveals the need.

4.2.2 Refer to FM 9-19 for mission and organization.

4.3 GENERAL SUPPORT MAINTENANCE.

General Support maintenance is accomplished under the same conditions as Direct Support maintenance but on greater quantities of ammunition. Refer to FM 9-19 for mission and organization.

4.4 UNPACKING AND REPACKING.

Step by step unpacking and repackaging procedures are given in TM 9-1370-203-20&P and TM 9-1370-201-12.

4.5 INSPECTION.

Premaintenance, in-process, and final inspection requirements are defined in chapter 3.

SECTION II. CLEANING

4.6 RUST, DIRT, GREASE, AND DEFECTIVE MARKING REMOVAL.

CAUTION

Dispose of rags contaminated with solvents by submerging in water in approved waste can to await burning

4.6.1 Metal Containers and Metal Ends of Fiber Containers.

a. Include the following materials, tools and equipment:

- (1) Abrasive material - sandpaper or corrosion removing compound.
- (2) Disposable gloves.
- (3) Can for flammable waste.
- (4) Non-sparking wire brush.
- (5) Plunger - type safety can.
- (6) Rags.
- (7) Alcohol.
- (8) Work bench.
- (9) Personal safety equipment (safety glasses).

- b. Receive material from unpacking or inspection operation
- c. Remove dirt, mud, and other foreign material, using rags or brushes. Use rags dampened with alcohol to remove grease.
- d. Using wire brush, remove flaked, chipped, blistered, or peeling paint.
- e. Remove rust, using wire brush, sandpaper, or corrosion removing compound.
- f. Inspect container for cracks or other damage or deterioration.
- g. Allow alcohol-cleaned surfaces to dry thoroughly before painting.

4.6.2 Non-metallic Surfaces (BBarrier Bag. Body of Fiber Container. Container for Mk45 Mod 0 Parachute Aircraft Flares).

- a. Include the following materials, tools and equipment:
 - (1) Alcohol.
 - (2) Disposable gloves.
 - (3) Rags.
 - (4) Work bench.
 - (5) Personal safety equipment (safety glasses).
- b. Receive material from unpacking or inspection operation.
- c. Remove dirt, mud, and other foreign material, using rags or brushes.
- d. Use alcohol sparingly if necessary to complete cleaning. Dampen clean rag with alcohol and wipe surface. Do not use detergent and water.
- e. Wipe surface thoroughly with clean dry rag to remove all grit, paint chips, residual alcohol, etc.
- f. Inspect container for cracks or other damage or deterioration.
- g. Allow alcohol-cleaned surfaces to dry thoroughly before painting.

SECTION III. TOUCH-UP, PAINTING, AND MARKING**4.7 TOUCHING-UP CONTAINERS.**

- a. Include the following materials, tools, and equipment:
 - (1) Disposable gloves.
 - (2) Enamel - applicable color as indicated in table 4-1.
 - (3) Zinc chromate primer (used only when painting bare metal).
 - (4) Masking tape.
 - (5) Flammable waste can.
 - (6) Paint brush.
 - (7) Rags.
 - (8) Work bench.
- b. Receive material from cleaning operation.
- c. Cover those markings and areas which are in good condition with masking tape.
- d. Apply thin coat of primer over any bare metal and allow to dry. Brush or spray can may be used.
- e. Apply two very thin coats of enamel. Allow first coat to dry thoroughly before applying second coat. Brush or spray can may be used.
- f. Place material in safe location in work area until paint has dried.
- g. Remove masking tape.
- h. Restore marking, if required (para 4-9).

CAUTION

Wear respirator during paint spraying operation.

Table 4-1. Colors for Painting and Marking Barrier Bags, Containers, and Boxes

Item Body Marking End

Item	Body	Marking	End
SIGNAL, ILLUMINATION, GROUND: (Metal Container) Green Star, Cluster, M125A1 Red Star, Cluster, M158 White Star, Cluster, M159 Red Star, Parachute, M126A1 White Star, Parachute, M127A1 Green Star, Parachute, M195 Red Star, Distress, Parachute, M131	Gray Gray Gray Gray Gray Gray Gray	Black Black Black Black Black Black Black	Green Red White Red White Green Gray
SIGNAL, SMOKE, GROUND: (Metal Container) Green Parachute, M128A1 Red, Parachute, M129A1	Gray Gray	Black Black	Green Red
SIGNALS, SMOKE, GROUND: M62, (Fiber Container) M64, M65 and M66	None	White	Black
FLARES, AIRCRAFT: (Plastic Container) Parachute, Mk 45 Mod 0 and Mk 45 w/Adapter	None	Black	None
SIMULATOR, ATOMIC EXPLOSION: (Steel Drum) M142	White w/ brown stripe	Black	White
INNER PACK, Barrier Material (Refer to Appendix D for applicable item)	None	Black	None
BOXES, WOOD	None	Black	None

4.8 REPAINTING CONTAINERS.

a. Include the following materials, tools and equipment:

- (1) Disposable gloves.
- (2) Enamel.
- (3) Flammable liquid safety can.
- (4) Paint brush or paint spray outfit.
- (5) Masking tape.
- (6) Rags.
- (7) Respirator.

- (7) Respirator..
- (8) Solvent.

b. Receive materiel from cleaning operation.

WARNING

Wear respirator during paint spray operation.

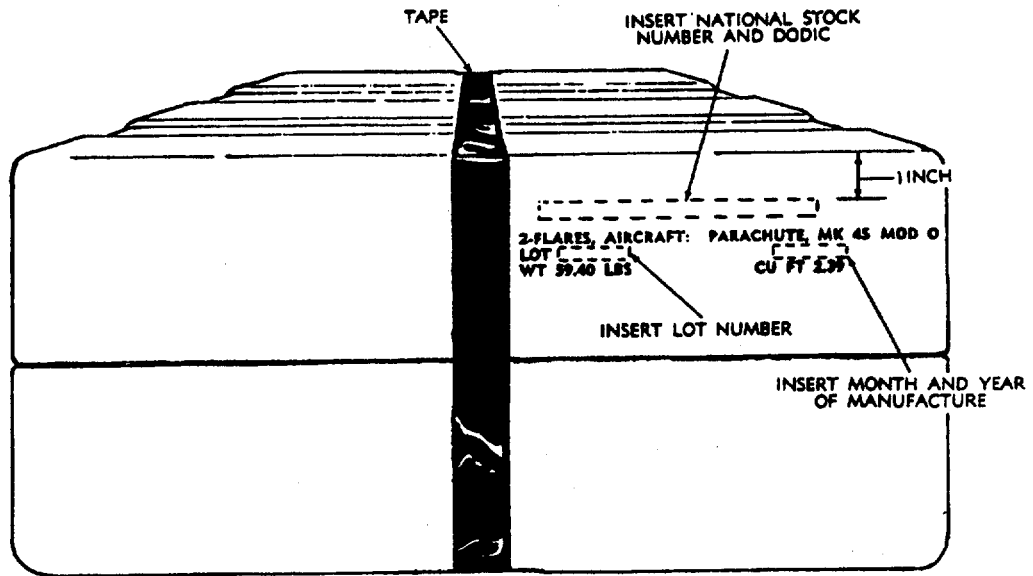
- c. Cover undamaged existing markings, if applicable, with masking tape.
- d. If possible, suspend container so it may all be painted at once. Otherwise, paint container in two stages, allowing first-painted areas to dry before turning container over to paint the rest.
- e. Using spray can or brush, cover bare metal with primer and allow to dry.
- f. Using sprayer, spray can or brush, paint container with two coats allowing first coat to dry before applying second.
- g. Inspect to assure paint coverage. Touch up as necessary.
- h. Remove masking tape, where applied.
- i. Touch up or replace markings as required following procedures in paragraph 4-9.

4.9 REMARKING BARRIER BAGS, CONTAINERS, AND BOXES.

4.9.1 General.

a. Materials, tools and equipment include the following:

- (1) Disposable gloves.
- (2) Marking stencil ink.
- (3) Plunger-type safety can.
- (4) Rags.
- (5) Rubber marking outfit or stencil and stencil brush.
- (6) Solvent.
- (7) Work table



NOTE: HEIGHT OF LETTERS - 1/4"
SPACE BETWEEN LINES - 1/8"
LOCATE MARKINGS ON BOTH ENDS
OF CONTAINER

AR 100001-A

Figure 4-1. Marking for Mk 45 MOD O Parachute Aircraft Flare Container.

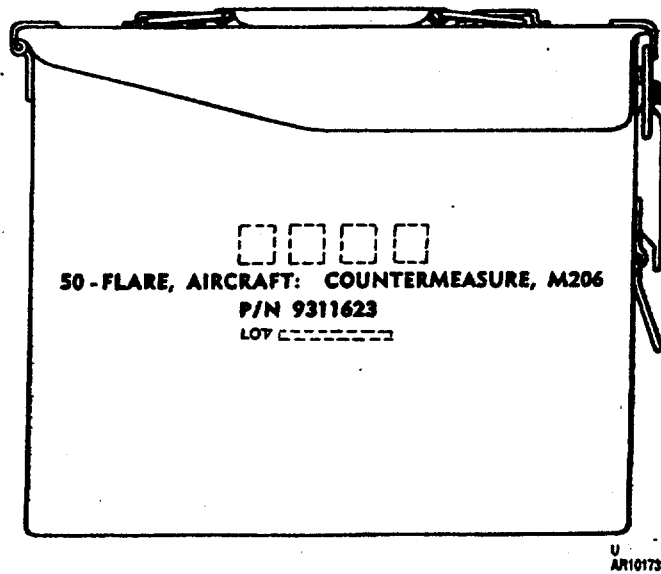


Figure 4-2. Marking for M206 Aircraft Countermeasure Flare Container.

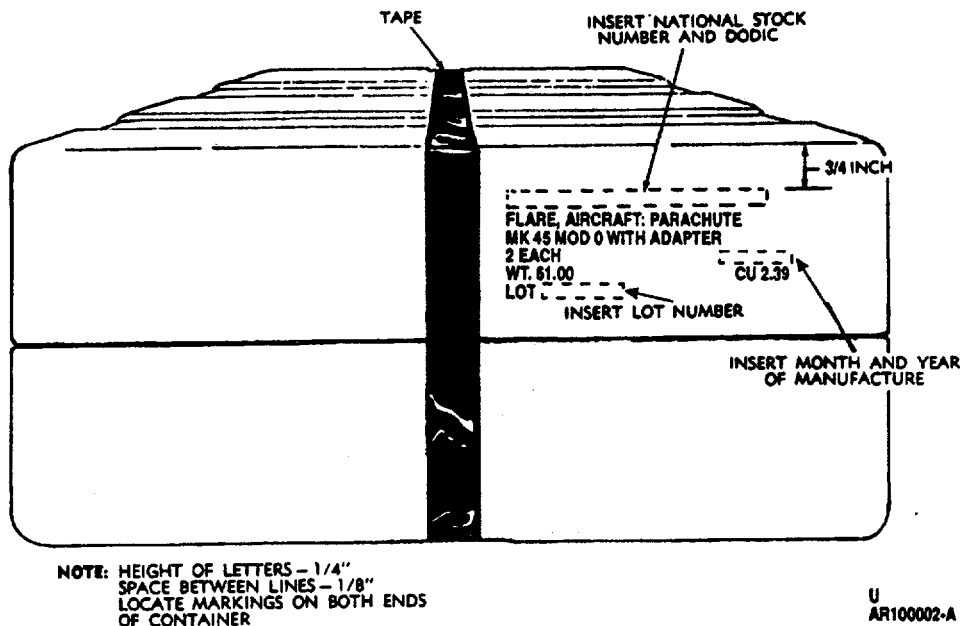


Figure 4-3. Marking for Mk 45 MOD 0 Parachute Aircraft Flare with Adapter Container.

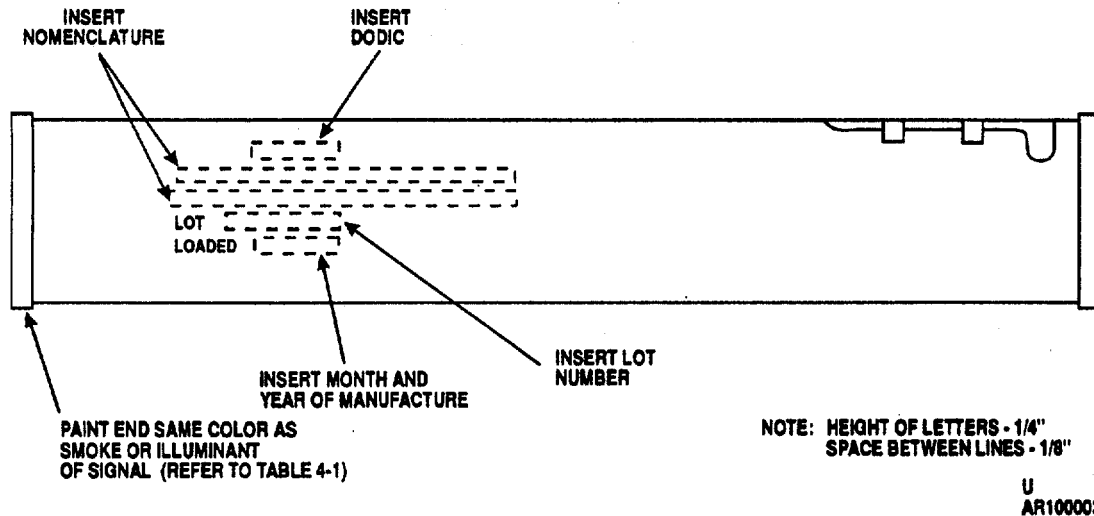


Figure 4-4. Marking for Ground Signal Metal Container Except Container for M131 Signal.

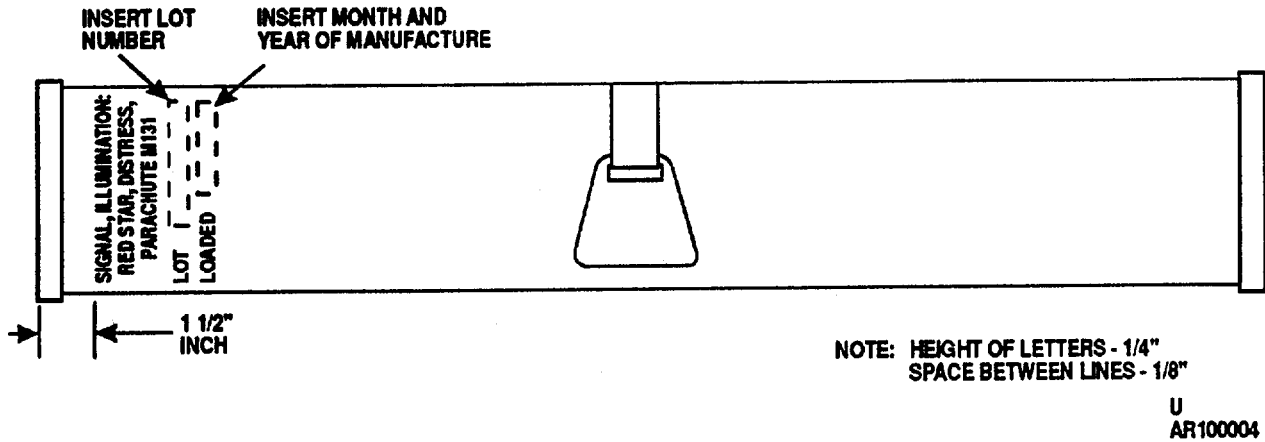


Figure 4-5. Marking for Parachute Distress Red Star Ground Illumination M13 Signal Metal Container.

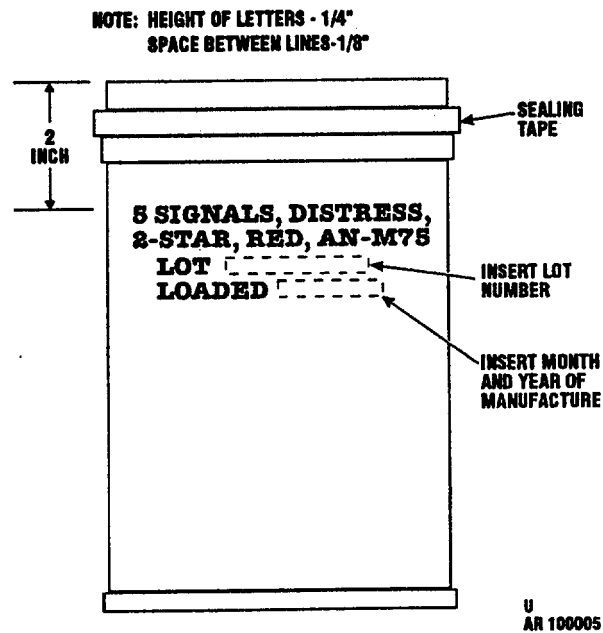
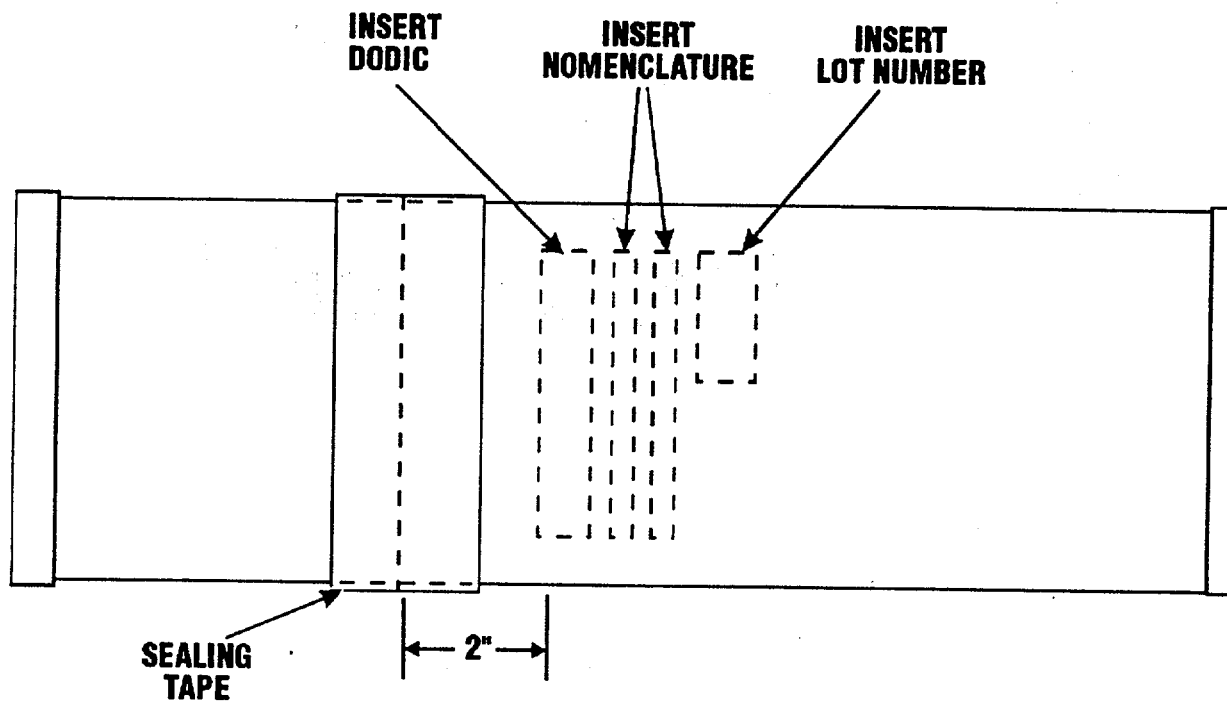


Figure 4-6. Marking for AN-M75 Signal Metal Container.



NOTE: HEIGHT OF LETTERS:
DODIC AND LOT NUMBER-3/4"
NOMENCLATURE-1/4"
SPACE BETWEEN LINES-1/8"

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Figure 4-7. Marking for MI10 Artillery Flash Simulator and Ground Signal Fiber Containers.

NOTE: ALL LETTERING - 3/4 INCH HIGH
LOCATE AS ILLUSTRATED

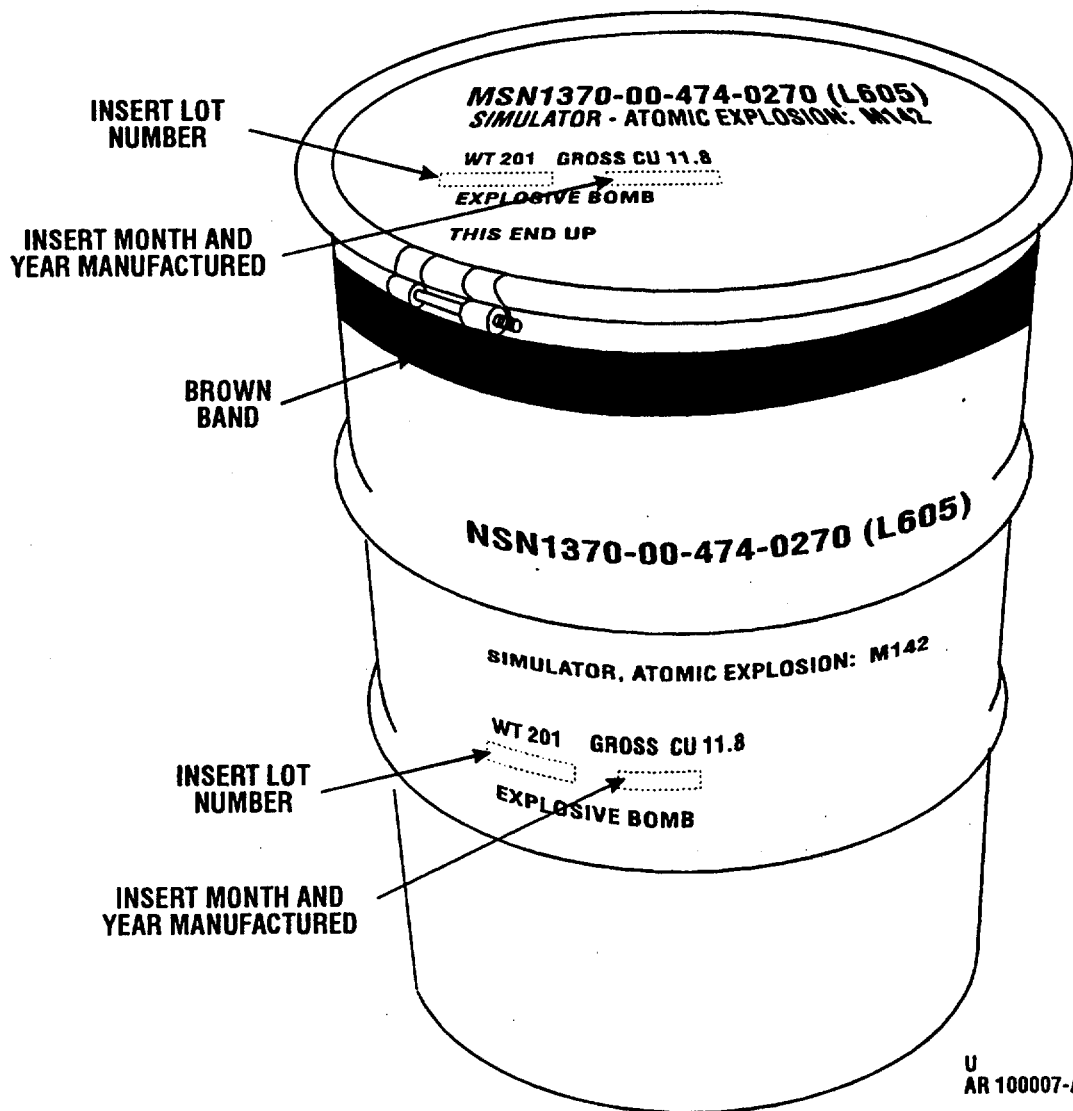
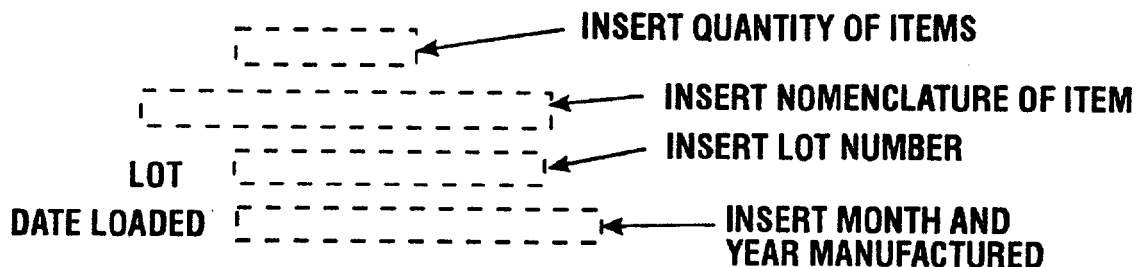


Figure 4-8. Marking for M142 Atomic Explosion Simulator Container.

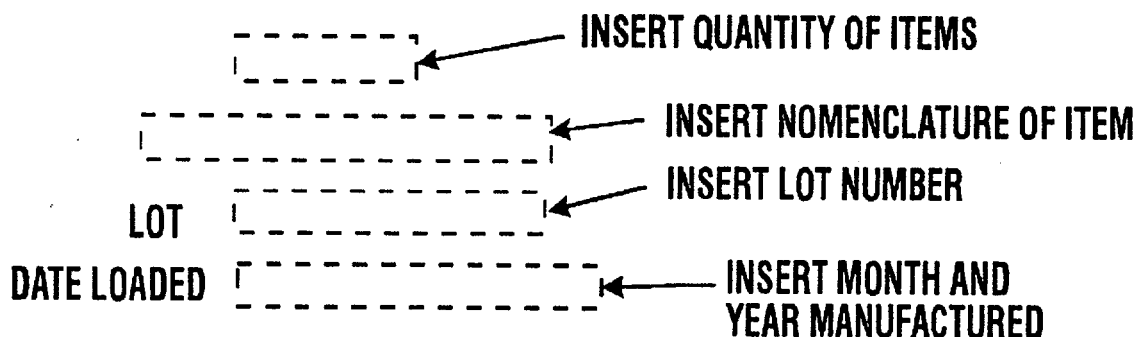


NOTE:

HEIGHT OF LETTERS - 1/4"
 SPACE BETWEEN LINES - 1/8"
 LOCATE MARKING CENTRALLY ON
 SURFACES HAVING LARGEST AREA

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 AR 100008

Figure 4-9. Marking for Barrier Bag (Inner Pack).



NOTE:

HEIGHT OF LETTERS - 1/4"
 SPACE BETWEEN LINES - 1/8"
 LOCATE MARKING CENTRALLY ON
 SURFACES HAVING LARGEST AREA

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 AR 100008

Figure 4-10. Example of Marking on Wooden Packing Box.

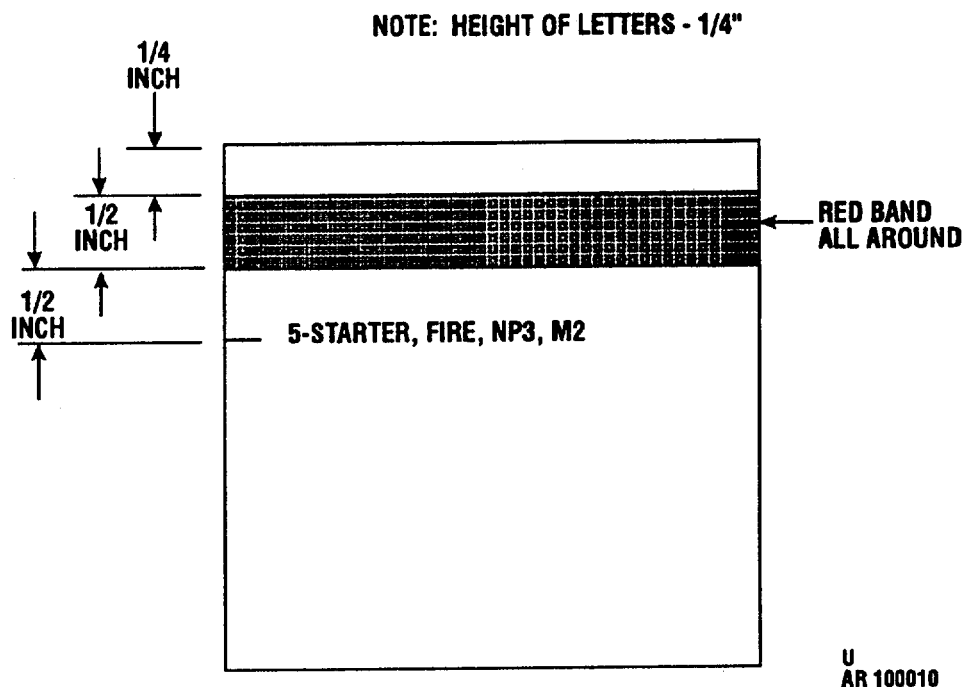


Figure 4-11. Marking For M2 Fire Starter Wooden Packing Box.

- b. Refer to figures 4-1 through 4-11 for location, height of lettering and applicable data pertaining to markings
- c. Refer to table 4-1 for required color of markings.
- d. If necessary, paint in the appropriate color may be substituted for ink when stenciling.
- e. Clean all marking equipment as often as necessary and at the end of each shift or termination of the job, whichever comes first.

4.9.2 Procedure.

- a. Receive materiel from inspection, cleaning, touch-up or painting operation.
- b. Mark by the more applicable or convenient method below (a. or b.).

(1) Rubber-type methods.

- (a) Set type in holder giving required information.
- (b) Put a dab of ink on ink plate.
- (c) Roll brayer back and forth on ink plate to spread ink on brayer.

- (d) Roll inked brayer lightly across face of rubber type to apply light film of ink to type.
- (e) Place materiel with cylindrical surfaces in position to receive marking, then roll carefully across face of rubber type to apply ink marking.
- (f) Place materiel with flat surfaces in position to receive marking, then bring rubber type into contact with materiel.

(2) Stencil methods.

- (a) Make stencil for applicable marking
- (b) Put a dab of ink on plate.

NOTE

A spray gun or spray can with paint of appropriate color may be used as an alternate for ink.

- (c) Dip brush in ink to apply ink to bristles (d) Position stencil over location on materiel to receive marking.
 - (e) While holding stencil firmly against material (masking tape may be used) rub bristles of brush over stencil to apply inked marking to material.
 - (f) Remove stencil carefully.
- (3) Allow ink to dry before handling material.
- (4) Check markings to assure that they are correct, neat and legible. Touch up as necessary.

4.10 WOOD PACKING BOX.

Painting wooden boxes in order to obliterate old markings.

a. Tools and equipment include the following:

- (1) Paint sprayer.
- (2) Can, disposable flammable waste.
- (3) Safety can, plunger type.

b. Expendable supplies include the following:

- (1) Masking tape.
- (2) Paint, ammunition.
- (3) Lacquer, obliterating.

4.10.3 Procedure.

- a. Assure that box is clean and dry.
- b. Cover valid markings, if legible, with masking tape.

CAUTION

Wear Respirator During Spray Paint Operations.

- c. Spray with olive-drab enamel or marking obliterating lacquer as required to obliterate unwanted markings.
- d. Air-dry until surface is no longer tacky.
- e. Inspect to assure complete coverage. Repaint spots if necessary.
- f. Mark box using stencil method (4-9b above).

4.11 PAINTING AND REMARKING OF LIGHT BOXES.

Boxes with less than full contents will be painted and marked as specified in TM 9-1370-203-20&P.

SECTION IV. REPAIR

4.12 INSPECTING AND RECONDITIONING PACKING BOX.

- a. Materials, tools and equipment include the following:
 - (1) Claw hammer.
 - (2) Enamel.
 - (3) Hand nail puller.
 - (4) Marking ink.
 - (5) Nails (assorted sizes).

- (6) Paint brush.
- (7) Rags.
- (8) Roller conveyer
- (9) Screwdriver.
- (10) Stencil (to be made on site).
- (11) Solvent.
- (12) Work table.

- b. Receive packing box from unpacking.
- c. Examine box. Repair, recondition, accept or reject as prescribed in TM 9-1370-203-20&P.
- d. Transfer accepted packing box to packing operation. Mark and place rejected boxes in reject area pending disposal.

4.13 REPALLETIZATION.

- a. Materials, tools, and equipment include the following:

- (1) Steel strapping, 1-1/4 inches wide, length as required.
- (2) Seals for 1-1/4 inches steel strapping.
- (3) Strapping and sealing kit, 1-1/4 inches.
- (4) Personal safety equipment as required by TM 9-1300-250 and TM 9-1300-206 (goggles, gloves, shoes, etc.).

- b. Obtain good pallets from salvage.
- c. Place boxes on pallet. Refer to appendix D for arrangement.
- d. Install strapping, one strap per row of boxes as shown on figure 4-12 as follows:
 - (1) Cut pieces of strapping in lengths sufficient to completely encircle boxes and pallet with approximately 8 inches overlap
 - (2) Position one strap under pallet
 - (3) Insert one end of strap into strap stretch so that strap is held firmly by stretcher, with approximately 3 inches of strap protruding
 - (4) Place seal over strap end

- (5) Thread loose end of strap through seal and into stretcher bead.
- (6) Tighten strap by repeated movement of ratchet lever until edges begin to cut into boxes.
- (7) Using banding crimper, crimp seal in two places.
- (8) Release locking panel on stretcher and slide stretcher out.
- (9) Cut off excess strapping.
- (10) Repeat procedures outlined in (2) through (9) above for each strap.

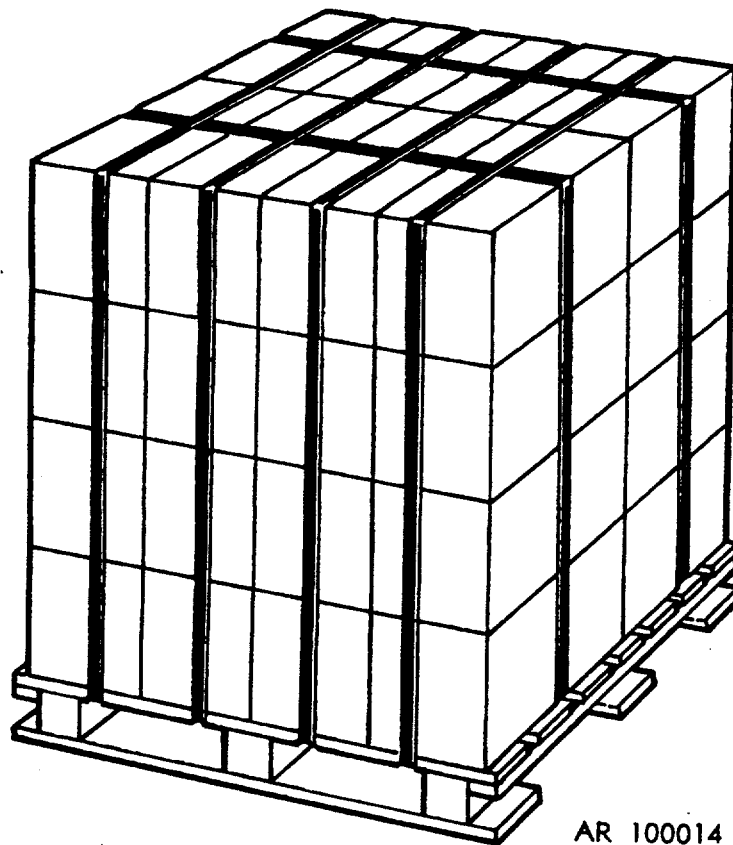


Figure 4-12. Typical Palletization.

**APPENDIX A
REFERENCES**

A.1 ADMINISTRATIVE PUBLICATIONS.

a. Publication Index. The following publication index should be consulted frequently for latest changes or revisions of references given in this appendix and for new publications relating to the material covered in this TM.

b. DA Pamphlets.

Consolidated Index of Army Publications and Blank Forms..... DA Pam25-30

c. Army Regulations.

Reporting of Transportation Discrepancies in Shipments AR 55-38
 Malfunctions Involving Ammunition and Explosives AR 75-1
 Accident Reporting and Records AR 385-40
 Policies and Procedures for Firing Ammunition for Training, Target Practice,
 and Combat AR 385-63
 Ammunition and Explosives Safety Standards AR 385-64
 World-wide Ammunition Reporting System AR 700-22
 Reporting of Item and Packaging Discrepancies AR 735-11-2
 Ammunition Stockpile Reliability Program (ASRP) AR 702-6
 Quality Assurance Specialist (Ammunition Surveillance)..... AR 702-12

A.2 BLANK FORMS.

Discrepancy in Shipment ReportSF 361
 Report of Discrepancy (ROD)SF 364
 Accident Investigation Report DA Form 285
 Munition Surveillance Report DA Form 984
 Recommended Changes to Publications and Blank Forms DA Form 2028
 Maintenance Request..... DA Form 2407
 Equipment Maintenance Log (consolidated) DA Form 2409
 Ammunition Condition Report DA Form 2415
 Army Depot Surveillance Record DA Form 3022-R

A.3 DOCTRINAL TRAINING AND ORGANIZATIONAL PUBLICATIONS.

Conventional Ammunition Maintenance Unit Operations.....FM 9-19
 Conventional Ammunition Unit Operations.....FM 9-38
 Grenade and Pyrotechnics Signals FM 23-30

A.4 EQUIPMENT PUBLICATIONS.

a. Technical Manuals.

Army Maintenance Management System (TAMMS)DA PAM 738-750

Operator, Organizational, Field and Depot Maintenance Manual - Ground
Signal Projector MIAI, Hand Pyrotechnic Projector M9, and
Pyrotechnic Pistol AN-M8 with Pyrotechnic Pistol Mound
M1 TM 9-1095-201-15

Ammunition, General TM 9-1300-200

Ammunition Maintenance TM 9-1300-250

Operator's and Organizational Maintenance Manual - (Including Repair Parts
and Special Tools List) Flare, Aircraft: Parachute, White Mk 45 Mod 0
with Flare Aircraft Parachute, Mk 45 Mod 0 with Adapter for Dispenser,
XM 19, and Dispenser, Flare, XM19 TM 9-1370-201-12&P

Operator's and Organizational Maintenance Manual (Including Repair
Parts and Special Tools List) Military Pyrotechnics TM 9-1370-203-20

Operator's Manual: Pyrotechnic Signals TM 9-1370-206-10

Operator's Manual: For Pyrotechnic Simulators..... TM 9-1370-207-10

Photoflash Cartridges, Surface Flares and Miscellaneous
Pyrotechnic Items TM 9-1370-208-10

Operator's Manual for Integrated Laser Engagement System (MILES)
Simulator System Firing Laser: M76 (NSN 1265-01-159-0483) for
Vulcan Weapon System Towed TM 9-1265-207-10

Operator's Manual for Multiple Integrated Laser Engagement System
(MILES) Simulator System Firing Laser: M74 (NSN 1265-01-159-
0485) for Stinger Weapons System TM 9-1265-209-10

Operator's Manual for Multiple Integrated Laser Engagement System
(MILES) Simulator System Firing Laser: M62 (NSN 1265-01-090-
0103) for Dragon Missile TM 9-1265-368-10-1

Operator's Manual for Multiple Integrated Laser Engagement System
(MILES) Simulator System Firing Laser: M64 (NSN 1265-01-077-
6083) for TOW Standard, TOW Long Range, TOW II, TOW III
Extended Weapon Systems TM 9-1265-368-10-2

Operator's Manual for Multiple Integrated Laser Engagement System
(MILES) Simulator System Firing Laser: M68 (NSN 1265-01-077-
6079) for Viper Rocket TM 9-1265-368-10-3

Operator's Manual for Simulator System, Firing, Laser, M65 for TOW
Weapon System TM 9-6920-368-10-2

Operator's Manual for Simulator System, Firing, Laser, M68 for Viper
Rocket TM 9-6920-368-10-3

Operator's Manual for Multiple Integrated Laser Engagement System
(MILES) Simulator System Firing Laser: M65 (NSN 1265-01-077-6080)
for M60A1/A3 Tank..... TM 9-1265-369-10-1

Operator's Manual for Multiple Integrated Laser Engagement System
(MILES) Simulator System, Firing Laser: M67 (NSN 1265-01-077-6081)
for M551 Vehicle TM 9-1265-369-10-3

Operator's Manual for Multiple Integrated Laser Engagement System
(MILES) Simulator System Firing Laser: M65 (NSN 1265-01-137-7697)
for M1 Abrams Tank..... TM 9-1265-373-10-1

Operator's Manual for Multiple Integrated Laser Engagement System (MILES) Simulator System Firing Laser: M83 (NSN 1265-01-077-6080) for M60A1/A3 Tank TM 9-1265-375-10

Operator's Manual for Multiple Integrated Laser Engagement System (MILES) Simulator System Firing Laser: M80 (NSN 1270-01-165-6240) for AH-1S Attack Helicopter Weapon System TM 9-1270-233-10

Operator's Manual for Multiple Integrated Laser Engagement System (MILES) Simulator System Firing Laser: M79 (NSN 1270-01-159-0481) for UH-1H Utility Helicopter TM 9-1270-224-10

Operator's, Organizational, Direct Support Maintenance Including Repair Parts and Special Tools List for Target Kill Simulator (P/N 1275085) (NSN 6920-01-211-8369) TM 9-6920-724-14&P4

Army Ammunition Data Sheets: Military Pyrotechnics (Federal Supply Class 1370) TM 43-0001-37

Procedures for Destruction of Improved Conventional Munitions (ICM) to Prevent Enemy Use TM 43-0002-33

b. Technical Bulletins.

Munitions - Suspended or Restricted TB 9-1300-385-1

c. Supply Bulletins.

Department of Defense Ammunition Code (Cataloging Handbook H3) SB 708-3

Federal Item Directory for Supply Cataloging SB 708-6

d. Surveillance.

Ammunition Surveillance Procedures SB 742-1

Signal, Illumination, Ground: Green Star, Parachute, M19 Series; Surveillance Function Test SB 742-1370-3

Simulator, Projectile, Air Burst, M27A1B1; Surveillance Function Test SB 742-1370-6

Simulator, Projectile, Air Burst; Charge, Smoke Puff, White, Surveillance Function Test SB 742-1370-8

Flare, Surface: Trip, M49; Surveillance Function Test SB 742-1370-9

Signal, Illumination, Aircraft: Double Star, Red-Red, AN-M37 Series; Double Star, Green-Green, AN-M39 Series; Double Star, Red-Yellow, AN-M40 Series; Double Star, Red-Green, AN-M41 Series; Double Star, Green-Yellow, AN-M42 Series; Surveillance Function Test SB 742-1370-11

Signal, Illumination, Aircraft: Yellow Tracer, Red-Yellow Star, AN-M53 Series; Green Tracer, Red-Red Star, AN-M54 Series; Green Tracer, Green-Red Star, AN-M55 Series; Red Tracer, Green-Green Star, AN-M56 Series; Red Tracer, Red-Red Star, AN-M57 Series; Red Tracer, Green-Red Star, AN-58 Series; Surveillance Function Test SB 742-1370-12

Detonation, Simulator, Explosive; M80; Surveillance Function Test SB 742-1370-13

Fuse, Warning, Railroad: Red, 20 Minute, M72; Surveillance Test SB 742-1370-14

A.5 SUPPLY CATALOGS.

SC Group 13 Ammunition and Explosives (Classes 1340-1398 SC 1340/98-IL
FSC 1340, Rockets, Rockets Ammunition and Rocket Components;
Inert Components; FSC 1356, Tornado Explosive Components;
FSC 1360, Depth Charge Inert Components; FSC 1361, Depth Charge
Explosive Components; FSC 1365; Military Chemical Agents; FSC 1370,
Pyrotechnics; FSC 1375, Demolition Materials; FSC 1376, Bulk Explosives;
FSC 1377, Cartridge and propellant Actuated Devices and Components;
FSC 1380, Military Biological Agents; FSC 1385, Explosive Ordnance Disposal
Tools, Underwater; FSC 1390, Fuses and Primers; FSC 1395, Miscellaneous
Ammunition and FSC 1398, Specialized Ammunition Handling and Servicing
Equipment SC 1340/98-C
Tool Set, Ammunition: Field Maintenance, Ordnance Ammunition
Company SC 4940-95-CL-A 11

**APPENDIX B
DIRECT SUPPORT AND GENERAL SUPPORT
PACKING MATERIALS, ACCESSORIES, AND TOOLS**

SECTION I. INTRODUCTION

B.1 SCOPE.

This appendix lists packing materials, accessories, and tools required for the performance of Direct Support and General Support maintenance of military pyrotechnics.

B.2 GENERAL.

This appendix is divided into the following sections:

B.2.1 Section II - Packing Materials and Accessories - A list of packing materials authorized for the performance of maintenance at the direct support and general support levels.

B.2.2 Section III - Special Packing Tools List - A list of special tools and accessories authorized for the performance of maintenance at the Direct Support and General Support.

B.3 EXPLANATION OF COLUMNS.

The following provides an explanation of columns in Section II and III.

B.3.1 Column (1). Part Number/Drawing Number (PART NO./DWG. NO.) - The primary number used by the manufacturer which controls the design and characteristics of the item. Drawings can be obtained from originating source (see CAGE Code).

B.3.2 Column (2). Contractor and Government Entity Code (CAGEC) - A five-digit code used to identify the manufacturer, distributor, or Government agency/activity that supplies the item.

B.3.3 Column (3). Figure Number - The number of the figure where the item is identified/located if applicable.

B.3.4 Column (4). Description - The Federal item name and any additional description of the item required.

SECTION II. PACKING MATERIALS AND ACCESSORIES

(1) PART NO./ DWG. NO.	(2) CAGE CODE	(3) FIGURE NO.	(4) DESCRIPTION
8860565	19203		<p style="text-align: center;">GROUP - 01 CARTRIDGES</p> <p style="text-align: center;">0101 - CARTRIDGES PHOTOFLASH</p> BOX, PACKING, AMMUNITION: for CARTRIDGES, PHOTOFLASH, M112A1, M143 or Practice, M121.
7548473	19203		<p style="text-align: center;">GROUP - 02 FLARES</p> <p style="text-align: center;">0201 - FLARE, SURFACE: TRIP</p> BOX, PACKING, AMMUNITION: for FLARE, SURFACE: Trip, M49A1.
8830880	19203		<p style="text-align: center;">0202 - FLARE, AIRCRAFT</p> PACKING, SHIPPING AND STORAGE: for 2 flares, Aircraft, parachute, Mk 45 Mod 0; Mk 45 Mod 1, w/ Adapter.
2816267	30003		BOX, PACKING, AMMUNITION: for FLARE, AIRCRAFT: Countermeasure, M206
9313718	19203		SHIPPING AND STORAGE CONTAINER: FUZE PA19 Assembly (Inner Pack)
8865541	19203		<p style="text-align: center;">0203 - FLARE, BALLISTIC AERIAL TARGET: MK33</p> CHEST, AMMUNITION: M2A1, Used for small arms, Various Fuzes, Grenades and Flares
7553296	19200		BOX, WIREBOUND: (use available or original packing material NSN has not been assigned)
8836950	19203		<p style="text-align: center;">GROUP - 03 SIGNALS</p> <p style="text-align: center;">0301 - SIGNAL, ILLUMINATION, AIRCRAFT</p> BOX, PACKING, AMMUNITION: for SIGNALS, ILLUMINATION, AIRCRAFT: Double Star, AN-M37A2 through AN-M41A2; Single Star, AN-M43A2 through AN-M45A2; Colored Tracer, Double Star, AN-M53A2 through AN/M57A2.
			<p style="text-align: center;">0302 - SIGNAL KITS, PERSONNEL, DISTRESS</p>

SECTION II. PACKING MATERIALS AND ACCESSORIES (Continued)

(1) PART NO./ DWG. NO.	(2) CAGE CODE	(3) FIGURE NO.	(4) DESCRIPTION
9231551	19203		BOX, PACKING, AMMUNITION: for SIGNAL KITS, PERSONNEL, DISTRESS: M185 and M186 0303 - SIGNAL, ILLUMINATION
9234287	19203		BOX, PACKING, AMMUNITION: for SIGNALS, ILLUMINATION, GROUND: M186, M187, M188, M189, M190. 0304 - SIGNALS, ILLUMINATION AND SMOKE
7548415	19203		BOX, PACKING, AMMUNITION: for SIGNALS, ILLUMINATION, GROUND: Cluster, M125A1, M158, M159; GROUND: Parachute, M126A1, M127A1, M195; SIGNALS, SMOKE, GROUND: Parachute, M128A1, M129A1, M194.
7258943	19201		SHIPPING AND STORAGE CONTAINER, CARTRIDGE: M548
12900007	19200		PACKING, PREFORMED: Used for container PA142 0305 - SIGNALS, ILLUMINATION, GROUND
8837837	19203		BOX, PACKING, AMMUNITION: for SIGNAL, ILLUMINATION: Parachute, M131. 0306 - SIGNALS, ILLUMINATION AND SMOKE, GROUND BOX, PACKING, AMMUNITION: for SIGNALS, ILLUMINATION, GROUND: (Use available or original packing material - NSN has not been assigned) 0307- SIGNAL, SMOKE AND ILLUMINATION, MARINE
563246	10001		BOX, AMMUNITION: for SIGNAL, SMOKE AND ILLUMINATION, MARINE: Mkl3 Mod 0. 0308 - SIGNAL, SMOKE GROUND
9210950	19203		BOX, PACKING, AMMUNITION: for SIGNALS, SMOKE, GROUND: XM166, M167, M168, and M169. 0309 - SIGNAL KITS, PERSONNEL DISTRESS
89108839	98747		BOX, PACKING AMMUNITION: for SIGNAL KITS, PERSONNEL DISTRESS: FOLIAGE PENETRATING (RED DODIC L119).

SECTION II. PACKING MATERIALS AND ACCESSORIES (Continued)

(1) PART NO./ DWG. NO.	(2) CAGE CODE	(3) FIGURE NO.	(4) DESCRIPTION
8853678	19203		GROUP - 04 SIMULATORS 0401 -SIMULATOR, ATOMIC EXPLOSION BOX, PACKING, AMMUNITION: for DETONATION SIMU- LATOR, EXPLOSIVE: M80.
8799712	19203		0403 - SIMULATORS, BOOBY TRAP BOX, PACKING, AMMUNITION: for SIMULATORS, BOOBY TRAP: Flasher M117; Illuminating M118.
8799717	19203		BOX, PACKING, AMMUNITION: for SIMULATOR, BOOBY TRAP: M119.
8880486	19203		0404 - SIMULATOR, FLASH ARTILLERY BOX, PACKING, AMMUNITION: for SIMULATOR, FLASH, ARTILLERY: M110.
8799715	19203		0405 - SIMULATOR, HAND GRENADE BOX, PACKING, AMMUNITION: for SIMULATOR, HAND GRENADE: M116A1.
8860597	19203		0406 - SIMULATOR, PROJECTILE AIRBURST: M27AIB1 BOX, PACKING AMMUNITION: for SIMULATOR, PRO- JECTILE AIRBURST.
8836950	19203		0407 - SIMULATOR, PROJECTILE AIRBURST: M74A1, M74 BOX, PACKING, AMMUNITION: for SIMULATORS, PRO- JECTILE AIRBURST: M74A1.
20-4072	81361		0408 - SIMULATOR, PROJECTILE AIRBURST: CHARGE, SMOKE PUFF, WHITE BOX, PACKING, AMMUNITION: for SIMULATOR, PRO- JECTILE AIRBURST: Charge, Smoke Puff, White.
8799710	19203		0409 - SIMULATOR, PROJECTILE GROUND- BURST: M115A2 BOX, PACKING, AMMUNITION: for SIMULATOR, PRO- JECTILE GROUNDBURST: M115A2.

SECTION II. PACKING MATERIALS AND ACCESSORIES (Continued)

(1) PART NO./ DWG. NO.	(2) CAGE CODE	(3) FIGURE NO.	(4) DESCRIPTION
12960832	19203		<p>0410- SIMULATOR, FLASH, ARTILLERY</p> <p>BOX, PACKING, AMMUNITION: for SIMULATOR, FLASH, ARTILLERY: M21.</p> <p>0411 - SIMULATOR, PYROTECHNIC</p> <p>BOX, PACKING, AMMUNITION: for SIMULATOR, PYROTECHNIC, CTG 50MM: M800.</p> <p>0412 - SIMULATOR, LAUNCHING,</p> <p>ANTI-TANK GUIDED MISSILE AND ROCKET, M22.</p> <p>GROUP - 05 MISCELLANEOUS PYROTECHNICS</p> <p>0501 - FUSE, WARNING, RAILROAD</p>
9227606	19203		<p>SUPPORT TOP: for FUSE, WARNING RAILROAD: M72</p> <p>0502 - MARKER, LOCATION, MARINE DYE, AN-M59</p>
9224975	19203		<p>BOX, PACKING, AMMUNITION: for MARKER, LOCATION, MARINE: Dye, AN-M59. (Use available or original packing material - NSN has not been assigned)</p> <p>0503 - STARTER, FIRE: M2</p>
C4-1-14	81361		<p>STARTER, FIRE ASSEMBLY: M2.</p>

SECTION III. SPECIAL PACKING TOOLS LIST

(1) PART NO./ DWG. NO.	(2) CAGE CODE	(3) FIGURE NO.	(4) DESCRIPTION
15-SS	17987		BRUSH: 3/4 in. x 1 3/8 in. ¹ (7920-00-900-3577)
H-B-118	81348		BRUSH, A7 ARTISTS: Flat chisel edge. (8020-00-240-6361)
H-B-118	81348		BRUSH, ARTISTS: Al Round flat edge. ¹ (8020-00-246-8504)
HB178	81348		BRUSH, WIRE SCRATCH: Beryllium copper alloy, D7 curved handle, 6 in. brush part length.' (7920-00-255-5135)
HB178	81348		BRUSH, WIRE SCRATCH: Beryllium copper alloy, straight handle. ¹ (7920-00-269-0933)
H-B420	81348		BRUSH, PAINT: 1 1/2 in. w x 13/32 thick. ¹ (8020-00-889-7919)
A-A-1674	58536		CAN, FLAMMABLE WASTE: 6 gl. cap., foot operated cover. (7240-00-282-8411)
237B	49234		CAN, PLUNGER FLAMMABLE LIQUID: Safety, 1/4 gl. cap., 2 in. dia. screen (4940-00-633-9670)
53M34750	11722		MARKING OUTFIT: Rubber, solid Gothic type, unmounted lock type 1/4, 1/2, 3/4, or 1-in. Letters. (7520-00-049-7993) ²
GGG-M-1256	81348		RESPIRATOR, AIR FILTERING. (4240-00-022-2524)
8864731	19203		SALEE CLOSER. ¹ (5120-00-319-5434)
MIL-S-43104 TY3	80244		STRAPPING AND SEALING KIT. ¹ (3540-00-565-6242) Consisting of the following: Sealer, steel strapping, hand: 3540-00-234-6742, qty 1 Stretcher, steel strapping, hand: 3540-00-278-1250, qty 1 Box, wood: 8115-00-897-5516. qty 1 Seal, strapping: 8135-00-239-5287, qty 1600 Strapping, steel: 8135-00-283-0667, qty 1 90 LB coil

SECTION III. SPECIAL PACKING TOOLS LIST (Continued)

(1) PART NO./ DWG. NO.	(2) CAGE CODE	(3) FIGURE NO.	(4) DESCRIPTION
MIL-S-43104 TY5	80244		STRAPPING AND SEALING KIT. ² (3540-00-565-6244) Consisting of the following: Sealer, steel strapping, hand: 3540-00-223-8592, qty 1 Stretcher, steel strapping, hand: 3540-00-278-1251, qty 1 Cutter, steel strapping, hand: 5110-00-223-6281, qty 1 Box, wood: 8115-00-239-5294, qty 1 Seals strapping: 8135-00-239-5294, qty 100 Strapping, steel: 8135-00-283-0671, qty 1 90 LB coil

¹ Item is currently being processed for inclusion in SC 4940-95-CL-A11 for Direct Support Maintenance and in SC 4925-95-CL-A03 for General Support Maintenance.

² Item is listed in SC 4925-95-GL-A03 for General Support Maintenance. Item is currently being processed in SC 4940-95-CL-A11 for Direct Support Maintenance.

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**APPENDIX C
EXPENDABLE AND DURABLE ITEMS LIST**

SECTION I. INTRODUCTION

C.1 SCOPE.

C.1.1 This appendix lists expendable and durable items which are required for Direct Support and General Support maintenance of Military Pyrotechnic.

C.1.2 Expendable supplies shall be requisitioned through normal supply channels to comply with maintenance requirements.

C.2 EXPLANATION OF COLUMNS.

C.2.1 Column 1. Item number. This number is assigned to the entry in the listing for referencing when required.

C.2.2 Column 2. Level. The column identifies the lowest level of maintenance that requires the item.

O - Unit Maintenance

F - Direct Support Maintenance

H - General Support Maintenance

C.2.3 Column 3. National Stock Number. This is the National Stock Number (NSN) assigned to the item; use it to request or requisition the item.

C.2.4 Column 4. Description. This indicates the federal item name and if required a description to identify the item. The last line of each item indicates the Commercial and Government Entity Code (CAGE) parenthesis followed by the part number.

C.2.5 Column 5. Unit of measure (UM) /Unit of Issue (U). This measure is expressed by a two character alphabetical abbreviation (e.g., EA, IN, PR). If the unit of measure differs from the unit of issue as in the Army Master Data File (AMDF) requisition the lowest unit of issue that will satisfy your requirements.

SECTION II. EXPENDABLE AND DURABLE ITEMS LIST

(1) Item Number	(2) Level	(3) National Stock Number	(4) Description	(5) (U/M)/ (U/l)
1	O	6810-00-184-4796	ACETONE, TECHNICAL: liquid (81348) O-A-51	cn
2	O	6810-00-543-7415	ALCOHOL, DENATURED: liquid, grade III (81348) OE760	gl
3	O	6850-00-174-9672	CORROSION REMOVING COMPOUND: liquid, type II (81349) MILC10578	gl
4	O	7930-00-249-8036	DETERGENT GENERAL PURPOSE: flake or powder, 51b box or can (58536) A-A-1376	co
5	O	8010-00-910-8154	ENAMEL: black, No. 37038, lusterless (81348) TT-E-516	pt
6	O	8010-00-848-9272	ENAMEL: olive drab, No. 34088, lusterless (81348) TT-E-526	pt
7	O	8010-00-878-5761	ENAMEL: white, No. 37875, lusterless (81348) TT-E-516	pt
8	O	8010-00-878-5525	ENAMEL: yellow, No. 23538, semigloss (81349) MIL-E-16663	pt
9	O	8010-00-297-2120	ENAMEL: gray, No. 36231, lusterless (81348) TT-E-516	gl
10	O	8010-00-297-2119	ENAMEL: medium blue, No. 35109, lusterless (81348) TT-E-516	gl
11	O	8010-00-297-2122	ENAMEL: black, No. 37038, lusterless (81348) TT-E-516	gl
12	O	8010-00-828-3193	ENAMEL: light green, No. 34558, lusterless (81348) TT-E-516	gl
13	O	8010-00-297-2116	ENAMEL: olive drab, No. 34088, lusterless (96906) MS35527-8	gl
14	O	8010-01-088-0096	ENAMEL: orange No. 32246, lusterless (81348) TT-E-515	qt
15	O	8010-00-577-4937	ENAMEL: red, No. 31168, lusterless (81348) TT-E-516	qt

(1) Item Number	(2) Level	(3) National Stock Number	(4) Description	(5) (U/M)/ (U/I)
16	O	8010-00-297-2112	ENAMEL: yellow, No. 33538, lusterless (81348) TT-E-516	gl
17	O	8010-00-297-2111	ENAMEL: white, No. 37875, lusterless (81348) TT-E-516	gl
18	O	5315-00-597-9766	FASTENER, CORRUGATED, WOOD JOINT: sawtooth 1/2 in. w (58536) A-A-1957	hd
19	O	8415-00-682-6786	GLOVES: disposable, plastic	pr
20	O	8520-00-782-3509	HAND CLEANER: paste, fits dispenser (NSN 4520-00-919-1217) (10266) DD10	cn
21	O	7510-00-161-0811	INK, MARKING, STENCIL: black, No. 37038 (58536) A-A-208	gl
22	O	7510-00-161-0815	INK, MARKING, STENCIL: white, No. 37875 (58536) A-A-208	gl
23	O	7510-00-161-0816	INK, MARKING, STENCIL: yellow, No. 33538, weather resistant (58536) A-A-208	gl
24	O	7520-00-558-1487	MARKER, TUBE TYPE: white, permanent ink, felt tip (58536) A-A-356	oz
25	O	7520-00-973-1059	MARKER, TUBE TYPE: black, permanent ink, felt tip (81348) GG-M-00114	dz
26	O	7520-00-973-1062	MARKER, TUBE TYPE: red, permanent ink, felt tip (81348) GG-M-001144	dz
27	O	5315-00-889-2743	NAIL: size 4, type II, 6d, 1-1/2 in. fastener lg (81348) FF-N-105	pg
28	O	5315-00-889-2744	NAIL: style 4A, type II, 6d, 2 in. fastener lg (81348) FF-N-105	pg

(1) Item Number	(2) Level	(3) National Stock Number	(4) Description	(5) (U/M)/ (U/I)
29	O	5350-00-271-7935	PAPER, ABRASIVE: flint, gr 2/0 1/2 x 6 style 4, type A, 8d, 2-11/2 in. pound, open coat, gr 1.2.2, class 1, 100 sheets (81348) PNAA-1201	pg
30	O	7920-00-205-1711	RAG, WIPING: cotton, unbleached, mixed colors (64067) 7920-00-205-1711	be
31	O	5340-00-491-7632	SEAL, ANTIPIILFERAGE: 1/2 in. dia, (96906) MS 51938-5	ea
32	O	8135-00-239-5291	SEAL, STRAPPING: for 5/8 in. w. (81346) ASTM D 3953-67	bx
33	O	8135-00-239-5294	SEAL, STRAPPING: for 1-1/4 in. w. (81346) ASTM D 3953-87	bx
34	O	9310-00-2404737	STENCILBOARD: oiled, 18-1/2 in. w, x 18-1/2 in. long	sh
35	O	8135-00-281-4071	STRAPPING: steel, 5/8 in. w (81346) ASTM D 3953-87	cl
36	O	8135-00-283-0671	STRAPPING: steel, 1-1/4 in. w (81346) ASTM D 3953-87	cl
37	O	7510-00-266-6712	TAPE, PRESSURE SENSITIVE ADHESIVE: one side, tan, masking, crepe back, 1 in. wide, 60 yds lg (19203) 8783476	ro
38	O	7510-00-823-8073	TAPE, PRESSURE SENSITIVE ADHESIVE: one side, black, 1-1/2 in. wide (for fiber container) (81349) MIL-T43036	ro
39	O	7510-00-266-6710	TAPE, PRESSURE SENSITIVE ADHESIVE: one side, tan, masking, crepe back, 2 in. wide (18820) 802563	ro
40	O	7520-00-266-6711	TAPE, PRESSURE SENSITIVE ADHESIVE: one side, tan, masking, crepe back, 3/4 in. w (52152) 232 3/4 in.	ro

(1) Item Number	(2) Level	(3) National Stock Number	(4) Description	(5) (U/M)/ (U/l)
41	O	7510-00-266-5016	TAPE, PRESSURE SENSITIVE ADHESIVE: one side, olive drab cotton and linen, water resistant, 2 in. w (81348) PPP-T-60	ro
42	O	8010-00-160-5788	THINNER, PAINT PRODUCT: (58536) A-A-857	cn
43	O	8010-00-242-2089	THINNER, PAINT PRODUCT: (81348) TT-T-291	gl
44	O	8010-00-160-5794	THINNER, PAINT PRODUCT: (96906) ms35628-2	gl

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**APPENDIX D
PACKING, MARKING AND STORAGE DATA**

SECTION I. INTRODUCTION

D.1 SCOPE.

This appendix contains information required by Direct Support and General Support of maintenance for repacking of military pyrotechnics.

D.2 EXPLANATION OF COLUMNS.

D.2.1 Item. Column 1 indicates the nomenclature of the military pyrotechnics.

D.2.2 DODIC. Column 2 indicates the Department of Defense Identification Code, assigned to the general description within the Federal Supply (Class for Military pyrotechnics).

D.2.3 Inner Pack Column 3 indicates the type of pack. Alpha legend is explained at end of appendix.

D.2.4 Number of Items Per Inner Pack Column 4 indicates the quantity of items per inner pack.

D.2.5 Outer Pack Column 5 indicates type of package. Alpha legend is explained at end of appendix.

D.2.6 Number of Items per Outer Pack Column 6 indicates the quantity of munitions in the outer pack.

D.2.7 Number of Inner Packs per Outer Pack Column 7 indicates the quantity of inner packs per outer pack.

D.2.8 Arrangement of Inner Packs per Outer Pack Column 8 indicates the quantity of inner packs as arranged in the boxes.

D.2.8 Total Weight (lbs). Column 9 indicates total weight of the outer and inner pack and contents.

D.2.9 Total Explosives Weight (lbs). (Column 10 indicates the total weight of explosives of the packaged military pyrotechnics.

D.2.10 Cube. Column 11 indicates result of the length, multiplied by the width, multiplied by height of the outer pack.

D.2.11 Number of Outer Packs per Pallet. Column 12 indicates the quantity of boxes placed on a pallet.

D.2.12 Arrangement of Outer Packs per Pallet. Column 13 indicates the quantity of boxes as arranged on the pallet.

D.2.13 Quantity Distance Class. Column 14 indicates the class assigned to military pyrotechnics in accordance with the quantity of explosives, materials and the distance separation relationship which provide defined types of protection. These relationships are based on levels of risk considered acceptable for the stipulated exposures.

D.2.14 Storage Compatibility Group. Column 15 indicates the group assigned to military pyrotechnics over-seas. The relationship between different items of ammunition, explosives and other dangerous materials whose characteristics are such that a quantity of two or more of the items stored or transported together is no more hazardous.

D.2.15 Footnote. Explanation is at the end of this appendix.

D.3 DEPARTMENT OF TRANSPORTATION (DOT) CLASSIFICATION MARKING.

D.3.1 General. DOT classification marking is specified on the outer package. DOT marking for all military pyrotechnics except those listed below is "SPECIAL FIREWORKS-HANDLE CAREFULLY-KEEP FIRE AWAY".

D.3.2 Cartridges. Photoflash: M112A1 and M123A1. DOT classification marking for M112AI and M123AI photoflash cartridges is "EXPLOSIVE BOMBS".

D.3.3 Flare, Dispenser: XM19. DOT classification marking for XM19 dispenser flare is "BOMB, RACK, AIRPLANE".

D.3.4 Marker. Location. Marine: Dye, AN-59. DOT classification marking for AN-M59 dye marine location marker is "MARKER, AMMUNITION, NONEXPLOSIVE".

D.3.5 Simulator. Atomic Explosion. M142. DOT classification marking for M142 atomic explosion simulator is "EXPLOSIVE BOMB".

D.4 MARKING DATA.

Refer to figures 4-1 through 4-10 for required marking data.

SECTION II. PACKING, MARKING AND STORAGE DATA

(1) Item	(2) Dept. of Defense identification code (DODIC)	(3) Inner pack	(4) No. items per inner pack	(5) Outer pack	(6) No. items per outer pack	(7) No. inner packs per outer pack	(8) Arrangement of inner packs in outer pack	(9) Total weigh (lb) ¹	(10) Total explosive weight (lb)	(11) Cube (ft) ¹	(12) No outer packl per pallet	(13) Arrangement of outer packs on pallet	(14) Quantity dis- tance class	(15) Storate compai- bility group
CARTRIDGE, PHOTOFLASH: M122A1, 1-second delay 2-second delay 4-second delay	L135 L136 L137	a	10	p	40	4	1 x 4 1 layer	75	17.7	1.5	32	2 x 4 2 layers	7	Q
CARTRIDGE, PHOTOFLASH: M123A1, 2-second delay 4-second delay 6-second	L139 L140 L141	b	3	p	12	4	1 x 4 1 layer	74.4	18.8	1.7	24	2 x 4 3 layers	2	Q
CARTRIDGE, PHOTOFLASH: Practice, M121	L138	b	10	p	40	4	1 x 4 1 layer	75	0.20	1.5	32	2 x 4 4 layers	2	N
M124	L142	b	3	p	12	4	1 x 4 1 layer	74.4	0.16	1.7	24	2 x 4 3 layers	2	N
DISPENSER, FLARE: XM19	L106	--	--	q	1	--	--	3.62	None	51.3	--	--	1	B,E,N,
FLARE, AIRCRAFT: Parachute, Mk45 Mod O	L473	--	--	r	2	--	--	59.4	35.6	2.39	24	1 x 4 6 layers	2	N
Mk45 Mod O w/adapter	L424	--	--	r	2	--	--	61.0	35.6	2.39	24	6 layers	2	N
AIRCRAFT: Countermeasure M206	L410	f	50	p	100	2	--	67.0	30.3	1.30	36	3 x 4 3 layers	1.3	G or S

SECTION II. PACKING, MARKING AND STORAGE DATA (Continued)

(1) Item	(2) Dept. of Defense identification code (DODIC)	(3) Inner pack	(4) No. items per inner pack	(5) Outer pack	(6) No. items per outer pack	(7) No. inner packs per outer pack	(8) Arrangement of inner packs in outer pack	(9) Total weigh (lb) ¹	(10) Total explosive weight (lb)	(11) Cube (ft) ¹	(12) No outer packl per pallet	(13) Arrangement of outer packs on pallet	(14) Quantity dis- tance class	(15) Store compati- bility group
SURFACE: Airport M76 Airport M76	L425 L425	b	1	p	1	1	--	42	20.5	-- 1	--	--	2	N
Trip M49A1	L495	c	32	p	32	1	--	46.5	8.85	1.74	27	3 x 3 3 layers	2	N
SIGNALS ILLUMINATION, AIRCRAFT: Double star, Red-Red AN-M38A22	L225	d	1-	p	80	8	2 x 4 1 layer	57.5	19.3	1.6	32	2 x 4 4 layers	2	N
Yellow-Yellow, AN-M38A2	L226	d	10	p	80	8	2 x 4 1 layer	57.5	19.3	1.6	32	2 x 4 2 layers	2	N
Green-Green, AN-M39A2	L227	d	10	p	80	8	2 x 47 1 layer	57.5	20.3	1.6	32	2 x 4 4 layers	2	N
SIGNALS ILLUMINATION, AIRCRAFT Red-Yellow, AN-M40A2	L228	d	10	p	80	8	2 x 4 1 layer	57.5	20.3	1.6	32	2 x 4 layers	2	N
Red-Green, AN-M41A2	L229	d	10	p	80	8	2 x 4 1 layer	57.5	20.3	1.6	32	2 x 4 4 layers	2	N
Single Star, Red, AN-M43A2	L231	d	1-	p	80	8	2 x 4 1 layer	57.5	10.3	1.6	32	2 x 4 4 layers	2	N
Yellow, AN-M44A2	L332	d	10	p	80	8	2 x 4 1 layer	57.5	12.2	1.6	32	2 x 6 4 layers	2	N

SECTION II. PACKING, MARKING AND STORAGE DATA (Continued)

(1) Item	(2) Dept. of Defense identification code (DODIC)	(3) Inner pack	(4) No. items per inner pack	(5) Outer pack	(6) No. items per outer pack	(7) No. inner packs per outer pack	(8) Arrangement of inner packs in outer pack	(9) Total weigh (lb) ¹	(10) Total explosive weight (lb)	(11) Cube (ft) ¹	(12) No outer pack per pallet	(13) Arrangement of outer packs on pallet	(14) Quantity dis- tance class	(15) Storate compati- bility group
Green, AN-M45A2	L233	D	10	p	80	8	2 x 4 1 layer	57.5	10.3	1.6	32	2 x 4 4 layers	2	N
Yellow Tracer, Double Star, Red-Yellow, AN-M54A2	L234	d	10	p	80	8	2 x 4 1 layer	57.5	8.85	1.6	32	2 x 4 4 layers	2	N
Green Tracer, Double Star, Red-Red. AN-M54A2	L235	d	1-	p	80	8	2 x 4 1 layer	57.5	8.85	1.6	32	2 x 4 4 layers	2	N
Green-Red, AN-M55A2	L236	d	10	p	80	8	2 x 4 1 layer	57.5	8.85	1.6	32	2 x 4 4 layers	2	N
Red Tracer, DoubleStar, Green-Green, Red-Red AN-M56A2	L237	d	10	p	80	8	2 x 4 1 layer	57.5	8.85	1.6	32	2 x 4 4 layers	2	N
Red-Red AN-M57A2	L238	d	10	p	80	8	2 x 4 1 layer	57.5	8.85	1.6	32	2 x 4 4 layers	2	N
KIT, PERSONNEL: Red, M185	L116	b	60	p	240	4	2 x 2 1 layer	135	22.2	5.7	--	--	2	N
Various Colors M186	1117	B	60	P	240	4	2 X 2 1 layer	135	22.2	5.7	--	--	2	N
Red, Foliage Penetrating	L119	d	1	p	100	100	--	90	3.13	8.0	--	--	1,3	G
ILLUMINATION, GROUND Red, M187	L278	e	50	p	1,250	25	5 x 5 1 layer	81	16.5	2.1	--	--	2	N

SECTION II. PACKING, MARKING AND STORAGE DATA (Continued)

(1) Item	(2) Dept. of Defense identification code (DODIC)	(3) Inner pack	(4) No. items per inner pack	(5) Outer pack	(6) No. items per outer pack	(7) No. inner packs per outer pack	(8) Arrangement of inner packs in outer pack	(9) Total weigh (lb) ¹	(10) Total explosive weight (lb)	(11) Cube (ft) ¹	(12) No outer packl per pallet	(13) Arrangement of outer packs on pallet	(14) Quantity dis- tance class	(15) Store compati- bility group
White, M188	L279	e	50	p	1,250	25	5 x 5 1 layer	81	16.5	2.1	--	--	2	N
Green, M189	L280	e	50	p	1,250	25	5 x 5 1 layer	81	16.5	2.1	--	--	2	N
Amber, M190	L281	e	50	p	1,250	25	5 x 5 1 layer	81	16.5	2.1	--	--	2	N
Green Star, Cluster, M125A1	L314	f	1	p	36	36	6 x 6 1 layer	55	9.7	1.5	27	3 x 3 3 layers	2	N
Red Star, Cluster, M158	L306	f	1	p	36	36	6 x 6 1 layer	55	8.8	1.5	27	3 x 3 3 layers	2	N
White Star, Cluster, M159	L307	f	1	p	36	36	6 x 6 1 layer	55	11.6	1.5	27	3 x 3 1 layer	2	N
Red Star Parachute, M126A1	L311	f	1	p	36	36	6 x 6 1 layer	55	10.4	1.5	27	3 x 3 3 layers	2	N
White Star Parachute, M127A1	L312	f	1	p	36	36	6 x 6 1 layer	55	10.4	1.4	27	3 x 3 3 layers	2	N
Green Star Parachute, M195	L305	f	1	p	36	36	6 x 6 1 layer	55	10.9	1.5	27	3 x 3 1 layer	2	N
Red Star, Distress, Parachute M131	L277	f	1	p	25	25	5 x 5 1 layer	50	8.6	1.2	--	--	2	N

SECTION II. PACKING, MARKING AND STORAGE DATA (Continued)

(1) Item	(2) Dept. of Defense identification code (DODIC)	(3) Inner pack	(4) No. items per inner pack	(5) Outer pack	(6) No. items per outer pack	(7) No. inner packs per outer pack	(8) Arrangement of inner packs in outer pack	(9) Total weigh (lb) ¹	(10) Total explosive weight (lb)	(11) Cube (ft) ¹	(12) No outer packl per pallet	(13) Arrangement of outer packs on pallet	(14) Quantity dis- tance class	(15) Storate compati- bility group
Green Star, Parachute, M19A2	L310	g	1	p	30	30	5 x 6 1 layer	62	6.8	1.8	24	3 x 4 2 layers	2	N
ILLUMINATION, MARINE: Two Star, Red, AN-M75	L276	f	5	p	100	20	2 x 5 2 layers	57	2.6	1.68	--	--	2	N
SIMULATORS - continued BOBBY TRAP: Flash, M117	598	k	5	p	150	30	2 x 3 5 layers	47	0.83	1.5	20	2 x 2 5 layers	2	N
BOOBY TRAP: Illuminating, M118	L599	k	5	p	150	30	2 x 3 5 layers	47	1.66	1.5	32	4 x 4 2 layers	2	N
BOBBY TRAP: Whistling, M119	L600	k	5	p	150	30	2 x 2 5 layers	47	1.16	1.5	--	--	2	N
FLASH, ARTILLERY: M110	L596	1	1	p	30	30	5 x 6 1 layer	55	3.95	1.8	40	2 x 4 5 layers	1.3	G
PYROTECHNIC CTG 50mm: M800	L602	1	9	p	162	18	3 x 6 1 layer	94.6	1.53	4.34	8	2 x 4 2 layers	1.3	G
HAND GRENADE: M116A1	L601	m	5	p	150	30	2 x 4 3 layers	70	12.5	3.1	278	2 x 3 3 layers	7	Q
PROJECTILE AIRBURST: M27A1B1	L351	b	9	p	36	4	---	51.3	5.25	2.28	24	2 x 4 3 layers	2	N
PROJECTILE AIRBURST: M74A1 of M74	L366	b	10	p	80	8	2 x 4 1 layer	57.5	10.5	1.6	32	2 x 4 4 layers	2	N

SECTION II. PACKING, MARKING AND STORAGE DATA (Continued)

(1) Item	(2) Dept. of Defense identification code (DODIC)	(3) Inner pack	(4) No. items per inner pack	(5) Outer pack	(6) No. items per outer pack	(7) No. inner packs per outer pack	(8) Arrangement of inner packs in outer pack	(9) Total weigh (lb) ¹	(10) Total explosive weight (lb)	(11) Cube (ft) ¹	(12) No outer packl per pallet	(13) Arrangement of outer packs on pallet	(14) Quantity dis- tance class	(15) Storage compati- bility group
PROJECTILE, AIRBURST: Charge, Smoke Puff, White	L373	n	5	p	200	40	--	79	25	2.48	24	2 x 3 4 layers	7	Q
SIMULATOR, LAUNCHING, ANTI- TANK, GUIDED MISSILE AND ROCKET, M22	L367	b	10	p	240	24	2 x 3 4 layers	40	7.98	1.5	--	--	1.3	G
PRIMER, PERCUSSION CAP	L130	i		p	1000, 000	--	--	-	--	--	18	3 x 3 2 layers	--	--
PROJECTILE, GROUND BURST: M155A2	L594	b	5	p	100	20	2 x 5 2 layers	67.3 5	14.2	3.8	12	2 x 3 2 layers	7	Q
MISCELLANEOUS PYROTECHNICS FUSEE, WARNING, RAILROAD: M72:	L506 10 min.	b	10	p	40	4	1 x 4 1 layer	46	11.3	1.3	--	--	2	N
	L507 15 min.	b	10	p	40	4	1 x 4 1 layer	46	18.3	1.3	--	--	2	N
	L508 20 min.	b	10	p	40	4	1 x 4 1 layer	46	22.5	1.3	--	--	2	N
SMOKE AND ILLUMINATION MARINE: AN-Mk 13 MOD 0	L275	f	12	p	108	9		80	31.0	3.2	18	2 x 3 3 layers	2	N
SMOKE, GROUND: Red, M62	L320	g	1	p	30	30	5 x 6 1 layer	62	6.5	1.8	24	3 x 4 2 layers	2	N
Yellow, M64	L322	g	1	p	30	30	5 x 6 1 layer	62	6.5	1.8	24	3 x 4 2 layers	2	N

SECTION II. PACKING, MARKING AND STORAGE DATA (Continued)

(1) Item	(2) Dept. of Defense identification code (DODIC)	(3) Inner pack	(4) No. items per inner pack	(5) Outer pack	(6) No. items per outer pack	(7) No. inner packs per outer pack	(8) Arrangement of inner packs in outer pack	(9) Total weigh (lb) ¹	(10) Total explosive weight (lb)	(11) Cube (ft) ¹	(12) No outer packl per pallet	(13) Arrangement of outer packs on pallet	(14) Quantity dis- tance class	(15) Storage compati- bility group
Green, M65	L318	g	1	p	30	30	5 x 6 1 layer	62	7.9	1.8	24	3 x 4 2 layers	2	N
Violet, M66	L321	g	1	p	30	30	5 x 6 1 layer	62	7.9	1.8	24	3 x 4 2 layers	2	N
White, M166	L340	h	6	p	240	40	2 x 4 5 layers	56	15.9	1.2	36	3 x 3 4 layers	2	N
Green, M167	L341	h	6	p	240	40	2 x 4 5 layers	56	9.6	1.2	36	3 x 3 4 layers		N
Red, M168	L342	h	6	p	240	40	2 x 4 5 layers	56	10.6	1.2	36	3 x 3 4 layers	2	N
Yellow,	L343	h	6	p	240	40	2 x 4 5 layers	56	9.0	1.2	36	3 x 2 4 layers	2	N
Green, Parachute, M128A1	L324	f	1	p	36	36	6 x 6 1 layer	55	7.7	1.5	27	3 x 3 3 layers	2	N
Red, Parachute, M194	L293	f	1	p	36	36	6 x 6 1 layer	55	8.75	1.5	27	3 x 3 layers	2	N
Yellow, Parachute, M194	L293	f	1	p	36	36	6 x 6 1 layer	55	8.75	1.5	27	3 x 3 3 layers	2	N
SIMULATORS, ATOMIC EXPLOSION: M142	L605	i		s	1			201	105	11.8	--	--	7	Q

SECTION II. PACKING, MARKING AND STORAGE DATA (Continued)

(1) Item	(2) Dept. of Defense identification code (DODIC)	(3) Inner pack	(4) No. items per inner pack	(5) Outer pack	(6) No. items per outer pack	(7) No. inner packs per outer pack	(8) Arrangement of inner packs in outer pack	(9) Total weigh (lb) ¹	(10) Total explosive weight (lb)	(11) Cube (ft) ¹	(12) No outer packl per pallet	(13) Arrangement of outer packs on pallet	(14) Quantity dis- tance class	(15) Storate compati- bility group
DETONATION SIMULATOR, EXPLO- SIVE: M80	L378	j	50	p	2,500	50	5 x 5 2 layers	68	16.5	3.8	12	2 x 2 3 layers	7	Q
MISCELLANEOUS PYROTECHNICS- continued MARKER, LOCATION, MARINE: Dye, AN-M59	L582	b	10	p	30	3	1 x 3 1 layer	70	None	4.4	--	--	--	--
STARTER, FIRE: M2	1621	o	10	p	500	--	--	35	5.3	1.12	--	2		N

¹ Values are nominal.

LEGEND for columns 3 and 5:

a --- lead-foil envelope/carton
 b --- carton
 c --- carton/waterproof bag-
 d --- waterproofed carton
 e --- paperboard box/barrier bag
 f --- metal container
 g --- fiber container
 h --- barrier bag
 i --- none
 j --- waterproof carton

k --- carton/sealed bag
 l --- fiberboard carton
 m --- paperboard carton
 n --- container
 o --- plastic bags
 p --- wood box
 q --- wood crate
 r --- plastic container
 s --- metal drum
 t --- metal box
 u --- wirebound box

By Order of the Secretary of the Army:

DENNIS J. REIMER
General, United States Army
Chief of Staff


Official:

JOEL B. HUDSON
Acting Administrative Assistant to the
Secretary of the Army
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The Metric System and Equivalents

Linear Measure

1 centimeter = 10 millimeters = .39 inch
 1 decimeter = 10 centimeters = 3.94 inches
 1 meter = 10 decimeters = 39.37 inches
 1 dekameter = 10 meters = 32.8 feet
 1 hectometer = 10 dekameters = 328.08 feet
 1 kilometer = 10 hectometers = 3,280.8 feet

Weights

1 centigram = 10 milligrams = .15 grain
 1 decigram = 10 centigrams = 1.54 grains
 1 gram = 10 decigrams = .035 ounce
 1 decagram = 10 grams = .35 ounce
 1 hectogram = 10 decagrams = 3.52 ounces
 1 kilogram = 10 hectograms = 2.2 pounds
 1 quintal = 100 kilograms = 220.46 pounds
 1 metric ton = 10 quintals = 1.1 short tons

Liquid Measure

1 centiliter = 10 milliliters = .34 fl. ounce
 1 deciliter = 10 centiliters = 3.38 fl. ounces
 1 liter = 10 deciliters = 33.81 fl. ounces
 1 dekaliter = 10 liters = 2.64 gallons
 1 hectoliter = 10 dekaliters = 26.42 gallons
 1 kiloliter = 10 hectoliters = 264.18 gallons

Square Measure

1 sq. centimeter = 100 sq. millimeters = .155 sq. inch
 1 sq. decimeter = 100 sq. centimeters = 15.5 sq. inches
 1 sq. meter (centare) = 100 sq. decimeters = 10.76 sq. feet
 1 sq. dekameter (are) = 100 sq. meters = 1,076.4 sq. feet
 1 sq. hectometer (hectare) = 100 sq. dekameters = 2.47 acres
 1 sq. kilometer = 100 sq. hectometers = .386 sq. mile

Cubic Measure

1 cu. centimeter = 1000 cu. millimeters = .06 cu. inch
 1 cu. decimeter = 1000 cu. centimeters = 61.02 cu. inches
 1 cu. meter = 1000 cu. decimeters = 35.31 cu. feet

Approximate Conversion Factors

To change	To	Multiply by	To change	To	Multiply by
inches	centimeters	2.540	ounce-inches	Newton-meters	.007062
feet	meters	.305	centimeters	inches	.394
yards	meters	.914	meters	feet	3.280
miles	kilometers	1.609	meters	yards	1.094
square inches	square centimeters	6.451	kilometers	miles	.621
square feet	square meters	.093	square centimeters	square inches	.155
square yards	square meters	.836	square meters	square feet	10.764
square miles	square kilometers	2.590	square meters	square yards	1.196
acres	square hectometers	.405	square kilometers	square miles	.386
cubic feet	cubic meters	.028	square hectometers	acres	2.471
cubic yards	cubic meters	.765	cubic meters	cubic feet	35.315
fluid ounces	milliliters	29.573	cubic meters	cubic yards	1.308
pints	liters	.473	milliliters	fluid ounces	.034
quarts	liters	.946	liters	pints	2.113
gallons	liters	3.785	liters	quarts	1.057
ounces	grams	28.349	liters	gallons	.264
pounds	kilograms	.454	grams	ounces	.035
short tons	metric tons	.907	kilograms	pounds	2.205
pound-feet	Newton-meters	1.356	metric tons	short tons	1.102
pound-inches	Newton-meters	.11296			

Temperature (Exact)

°F	Fahrenheit temperature	5/9 (after subtracting 32)	Celsius temperature	°C
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